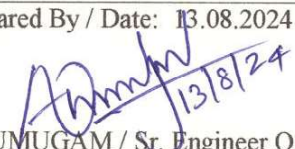
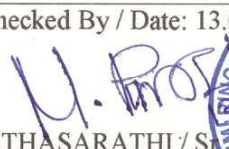
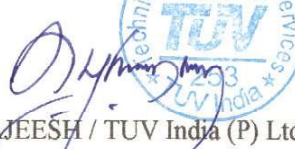
	LAKSHMI RING TRAVELLERS (COIMBATORE) PVT LTD, FOUNDRY DIVISION, COIMBATORE - 641659.				
	QUALIFICATION TEST RECORD (QTR) NORSOK M-650				
QTR No. : LRT/ NORSOK QTR – 005		Rev No: 00		Date: 13.08.2024	
Manufacturer Name / address / Web Page:		LAKSHMI RING TRAVELLERS (COIMBATORE) PVT LTD, 452/1P, 453P, Sellappampalayam, Coimbatore – 641 659, Tamilnadu, India. E mail: qafoundry@lrt.co.in Website: www.lrt.in			
Reference Standard / Specification		NORSOK M650 Edition. 4: 2011			
Material Designation and MDS No.:		NORSOK M630 MDS C36/C36S Rev1, ASTM A216 Gr. WCB, WCC			
Manufacturing Summary Doc.No.		LRT- MS-05 Rev.00			
Products and manufacturing process (es)		Alpha set process Sand Castings & Induction melting process with argon purging.			
Mandatory conditions and sub-contractors		Start material – AOD billets / Equal selected raw material and Foundry returns. Chemical, Mechanical, Impact, Grain size & Micro analysis test performed at ISO 17025 accredited lab. (Qualification test conducted at M/s. Commando lab, Coimbatore, India, ISO/ IEC 17025 / NABL Certificate No. TC-5123) Raw materials from Approved supplier Radiography testing – As per approved sub contractor list Change of any essential variable according to Norsok M650 will require requalification.			
Other Information		---			
Qualification Valid Until:		12.08.2029.			
Tested and Qualified Thickness and Weight					
Products and manufacturing process (es)	Test Record No.	Tested Thickness mm	Qualified Thickness mm	Test Piece weight kgs	Qualified weight Kgs
Sand Castings	LRT / 33281 / 24-25	240	240	960	All
Qualification / Acceptance Signatures					
Manufacturer LRT	Prepared By / Date: 13.08.2024  (R. ARUMUGAM / Sr. Engineer Q.A)		Checked By / Date: 13.08.2024  (M. PARTHASARATHI / Sr. Manager Q.A)		
1. The manufacturers and this QTR are evaluated and found to be following the requirements of NORSOK M-650 Edn.4 for the supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 Edn.4. 2. Acceptance of QTR is at the discretion and determination of the purchaser					
Qualified / Accepted by (Company name / Address) TUV India Private Limited, Classic Towers, Office No.2A, 2nd Floor, No: 1547, Trichy Road, Coimbatore - 641 018. India.			Signature / Date: 13.08.2024  K.S. SAJESH / TUV India (P) Ltd		