

*		MPS01/LRT/API20A/4					
Lakshmi /LRT			Edition : 2017 with	n Addendum 1: 2018	D-1 Rev. No. 02		
		Lakshmi Ring Trav	Lakshmi Ring Travellers (Coimbatore) Private Limited,				
Manufacturer Name/ Address		SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659					
Reference Standard		API SPEC 20A Se 3 Requirements	econd Edition : 201	7 with Addendum 1: 2018 & Adde	ndum 2 : 2020, CSL-		
Material designation		ASTM A 487- 4D GROUP B – LOW 2018 & Addendun		API SPEC 20A Second Edition : 20	017 with Addendum 1:		
Manufacturing Procedure Specification		MPS01/LRT/API20A/4D-1		Rev. No. 00			
Products and Manufacturing Process(es)		3 1/8" 5M Body					
Mandatory Conditions		Chemical, Tensile, Impact, Hardness, MPI, Radiography Test & Microstructure, Macro Test in QTC					
Sub - Contractors		Radiography - Haasee Inspection Services, Coimbatore Destructive Tests on QTC - Micro Lab, Coimbatore					
Qualification Expiry		Any change in limits as per Clause 5.7					
	Tested and	Qualified Thicknes	s and Weight (As	per Table 1& 7 of API 20A)			
Products and Manufacturing Process(es)	Test Record No.	Tested Casting Thickness (mm)	Tested Casting Weight (Kg)	Qualified Thickness (mm)	Qualified Casting weight (Kg)		
3 1/8" 5M Body (Drawing No. CS-255- 5300 / Rev 00)	LRT/API 20A/4D- 001-MT	62 74 (Each casting shall be individually qualified for CSL-strequirement)			ally qualified for CSL-3		
		QUALIFICATION	/ ACCEPTANCE S	IGNATURES			
Manufacturer Lakshmi Ring Travellers (Cbr SF No 452/1, Ponnandampal Sellappampalayam Village, K Coimbatore - 641659	layam Road,		COIMBATOR 641 659	Sr Manager - OA & MP			
The manufacturer and	this MTR are evalua	ated and found to be	comply within the	limits and the essential variables s	specified in the		

The manufacturer and this MTR are evaluated and found to be comply within the limits and the essential variables specified in the requirements of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020, for supply of the listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020 This qualification is not applicable for API Monogram

Qualified / Accepted by (Company name, address)

Signature / Date :

23.05.2023

DNV Business Assurence India Pvt. Limited

LAKSHMI RING TRAVELLERS (COIMBATORE) PRIVATE LIMITED

RING TRAVELLERS | ENGINEERING | CNC PROFILE CUTTING MACHINES | FOUNDRY

Foundry Division: SF No.452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post - 641 659. Coimbatore Dist.

T: +91(421) 2362587, 90477 71740. F: +91(421) 2362589 E: foundry@lrt.co.in W: www.lrt.co.in/foundry

Corporate Office : Sulur Railway Feeder Road, Kurumbapalayam, Muthugoundenpudur, Coimbatore - 641 402. India.

GSTIN: 33AAACL3736F1ZV CIN: U17111TZ1974PTC000712



Lakshmi	LRI					
Lakahmi /LRT	MTR MANUFACTURER'S QUALIFICATION TEST RECORD				MPS01/LRT/API20A D-2	
	API SPEC 20A Second Edition : 2017 with Addendum 1: 2018 & Addendum 2 : 2020			Addendum 1: 2018	Rev. No. 02	
Manufacturer Name	e/ Address	Lakshmi Ring Travellers (Coimbatore) Private Limited, SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659				
Reference Standard		API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020, CSL-3 Requirements				
Material designation		ASTM A 487-4D GROUP B – LOW ALLOY STEEL - API SPEC 20A Second Edition : 2017 with Addendur 1: 2018 & Addendum 2 : 2020				
Manufacturing Procedure Specification		MPS01/LRT/API20A/4D-2 Re		Rev. No. 00		
Products and Manufacturing Process(es)		4 1/16" 3M Body				
Mandatory Conditions		Chemical, Tensile, Impact, Hardness, MPI, Radiography Test & Microstructure, Macro Tesin QTC				
Sub - Contractors		Radiography - Cosmic Inspection Services, Coimbatore Destructive Tests on QTC - Micro Lab, Coimbatore				
Qualification Expiry		Any change in limits as per Clause 5.7				
	Tested and (Qualified Thicknes	s and Weight (As	per Table 1& 7 of API 20A)		
Products and Manufacturing	Test Record No.	Tested Casting Thickness (mm)	Tested Casting Weight (Kg)	Qualified Thickness (mm)	Qualified Casting weight (Kg)	

Products and Manufacturing Process(es)	Test Record No.	Tested Casting Thickness (mm)	Tested Casting Weight (Kg)	Qualified Thickness (mm)	Qualified Casting weight (Kg)
4 1/16" 3M Body (Drawing No. CS- 235-5400 / Rev 00)	LRT/API 20A/4D- 002-MT	80	239	4 1/16" 3M Body (Each casting shall be individually qualified for CS requirement)	

QUALIFICATION / ACCEPTANCE SIGNATURES

COIMBATORE

641 659

Lakshmi Ring Travellers (Cbe) Pvt. Limited, SF No 452/1, Ponnandampalayam Road,

Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659

Manufacturer

Reviewed & Approved by,

Sr. Manager - QA & MR

The manufacturer and this MTR are evaluated and found to be comply within the limits and the essential variables specified in the requirements of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020, for supply of the listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2

This qualification is not applicable for API Monogram

Qualified / Accepted by (Company name, address)

Signature / Date:

23.05.2023

DNV Business Assurence India Pvt. Limited

LAKSHMI RING TRAVELLERS (COIMBATORE) PRIVATE LIMITED

RING TRAVELLERS | ENGINEERING | CNC PROFILE CUTTING MACHINES | FOUNDRY

Foundry Division: SF No.452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post - 641 659. Coimbatore Dist.

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Corporate Office: Sulur Railway Feeder Road, Kurumbapalayam, Muthugoundenpudur, Coimbatore - 641 402. India.

GSTIN: 33AAACL3736F1ZV CIN: U17111TZ1974PTC000712



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MTR

MANUFACTURER'S QUALIFICATION TEST RECORD

API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020

MPS01/LRT/API20A/4 D-3

Rev. No. 02

		or Audendum 2 . 2020	,			
Manufacturer Name/ A	ddress	Lakshmi Ring Travellers (Coimbatore) Private Limited, SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659				
Reference Standard		API SPEC 20A Second Edition : 2017 with Addendum 1: 2018 & Addendum 2 : 2020, CSL-3 Requirements				
Material designation		ASTM A 487-4D GROUP B - LOW ALLOY STEEL - API SPEC 20A Second Edition : 2017 with Addendum 1: 2018 & Addendum 2 : 2020				
Manufacturing Procedu	re Specification	MPS01/LRT/API20A/4D-3 Rev. No. 00				
Products and Manufact Process(es)	turing	18" 600 Body				
Mandatory Conditions		Chemical, Tensile, Impact, Hardness, MPI, Radiography Test & Microstructure, Macro Test in QTC				
Sub - Contractors		Radiography - Cosmic Inspection Services, Coimbatore Destructive Tests on QTC - Micro Lab, Coimbatore				
Qualification Expiry		Any change in limits as per Clause 5.7				

Tested and Qualified Thickness and Weight (As per Table 1&7 of API 20A)

Products and Manufacturing Process(es)	Test Record No.	Tested Casting Thickness (mm)	Tested Casting Weight (Kg)	Qualified Thickness (mm)	Qualified Casting weight (Kg)
18" 600 Body (Drawing No. 8A-1- 1598R / Rev02)	LRT/API 20A/4D- 003-MT	115	1170	18" 600 Body (Each casting shall be individually qualified for CSL-3 requirement)	

QUALIFICATION / ACCEPTANCE SIGNATURES

Manufacturer

Lakshmi Ring Travellers (Cbe) Pvt. Limited, SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659

Reviewed & Approved by,

COIMBATORE

641 659

Sr. Manager - QA & MR

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This qualification is not applicable for API Monogram

Qualified / Accepted by (Company name, address)

Signature / Date:

23.05.2023

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