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MANUFACTURER'S QUALIFICATION TEST RECORD

API SPEC 20A Second Edition : 2017 with Addendum 1: 2018

MPS03/LRT/API20A/C A6NM-1

Rev. No. 02

	& Addendum 2 : 2020				
	Lakshmi Ring Travellers (Coimbato	ore) Private Limited,			
Manufacturer Name/ Address	SF No 452/1, Ponnandampalayam	SF No 452/1, Ponnandampalayam Road,			
Manufacturer Name/ Address	Sellappampalayam Village, Kaniyui	Sellappampalayam Village, Kaniyur Post,			
	Coimbatore - 641659				
Reference Standard	API SPEC 20A Second Edition : 20	017 with Addendum 1: 2018 & Adde	ndum 2 :		
reference Standard	2020, CSL-3 Requirements	2020, CSL-3 Requirements			
	ASTM A 352-CA6NM	ASTM A 352-CA6NM			
Material designation	GROUP C- STAINLESS STEEL	GROUP C - STAINLESS STEEL API SPEC 20A Second Edition : 2017 with			
	Addendum 1: 2018 & Addendum 2	Addendum 1: 2018 & Addendum 2 : 2020			
Manufacturing Procedure Specific	cation MPS03/LRT/API20A/CA6NM-1	on MPS03/LRT/API20A/CA6NM-1 Rev. No. 00			
Products and Manufacturing Process(es)	3 1/8" 5M Body	_			
Mandatory Conditions	Chemical, Tensile, Impact, Hardner Macro Test in QTC	Chemical, Tensile, Impact, Hardness, MPI, Radiography Test & Microstructure, Macro Test in QTC			
Sub - Contractors		Radiography - Haasee Inspection Services, Coimbatore Destructive Tests on QTC - Micro Lab, Coimbatore			
Qualification Expiry	Any change in limits as per Clause	Any change in limits as per Clause 5.7			

Tested and Qualified Thickness and Weight (As per Table 1& 7 of API 20A)

Products and Manufacturing Process(es)	Test Record No.	Tested Casting Thickness (mm)	Tested Casting Weight (Kg)	Qualified Thickness (mm)	Qualified Casting weight (Kg)
3 1/8" 5M Body (Drawing No. CS- 255-5300 / Rev 00)	LRT/API 20A/CA6NM-001- MT	62	74	3 1/8" 5M Body (Each casting shall be individually qualifie for CSL-3 requirement)	

QUALIFICATION / ACCEPTANCE SIGNATURES

Manufacturer

Lakshmi Ring Travellers (Cbe) Pvt. Limited, SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659 Reviewed & Approved by,

COIMBATORE

641 659

S.Kannan

Sr. Manager - QA & MR

The manufacturer and this MTR are evaluated and found to be comply within the limits and the essential variables specified in the requirements of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020, for supply of the listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020

This qualification is not applicable for API Monogram

Qualified / Accepted by (Company name, address)

Signature / Date : 23.05.2023

20.00.2020

DNV Business Assurence India Pvt. Limited



RING TRAVELLERS | ENGINEERING | CNC PROFILE CUTTING MACHINES | FOUNDRY

Foundry Division: SF No.452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post - 641 659. Coimbatore Dist.

T: +91(421) 2362587, 90477 71740. F: +91(421) 2362589 E: foundry@lrt.co.in W: www.lrt.co.in/foundry

Corporate Office: Sulur Railway Feeder Road, Kurumbapalayam, Muthugoundenpudur, Coimbatore - 641 402. India.

GSTIN: 33AAACL3736F1ZV CIN: U17111TZ1974PTC000712



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Material designation

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MANUFACTURER'S QUALIFICATION TEST RECORD

API SPEC 20A Second Edition : 2017 with Addendum 1: 2018 & Addendum 2 : 2020 A6NM-2

Rev. No. 02

MPS03/LRT/API20A/C

Manufacturer Name/ Address	Lakshmi Ring Travellers (Coimbatore) Private Limited, SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659
	API SPEC 20A Second Edition : 2017 with Addendum

API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020, CSL-3 Requirements

Reference Standard 2020, CSL-3 Requirements

ASTM A 352 - CA6NM

GROUP C - STAINLESS STEEL - API SPEC 20A Second Edition : 2017 with Addendum 1: 2018 & Addendum 2 : 2020

Manufacturing Procedure Specification MPS03/LRT/API20A/CA6NM-2

Rev. No. 00

Products and Manufacturing
Process(es)

4 1/16" 3M Body

Mandatory Conditions

Chemical, Tensile, Impact, Hardness, MPI, Radiography Test & Microstructure, Macro Test in QTC

Sub - Contractors Radiography - Super Quality Services, Coimbatore Destructive Tests on QTC - Micro Lab, Coimbatore

Qualification Expiry Any change in limits as per Clause 5.7

Tested and Qualified Thickness and Weight (As per Table 1& 7 of API 20A)

Products and Manufacturing Process(es)	Test Record No.	Tested Casting Thickness (mm)	Tested Casting Weight (Kg)	Qualified Thickness (mm)	Qualified Casting weight (Kg)
4 1/16" 3M Body (Drawing No. CS- 235-5400 / Rev 00)	LRT/API 20A/CA6NM-002- MT	80	239	4 1/16" 3M Body (Each casting shall be individually qualified for CSL-3 requirement)	

QUALIFICATION / ACCEPTANCE SIGNATURES

Manufacturer

Lakshmi Ring Travellers (Cbe) Pvt. Limited, SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659 Reviewed & Approved by,

S.Kannan

COIMBATORE Sr. Manager - QA & MR

The manufacturer and this MTR are evaluated and found to be comply within the limits and the essential variables specified in the requirements of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020, for supply of the listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020

This qualification is not applicable for API Monogram

Qualified / Accepted by (Company name, address)

Signature / Date:

23.05.2023

DNV Business Assurence India Pvt. Limited



LAKSHMI RING TRAVELLERS (COIMBATORE) PRIVATE LIMITED

RING TRAVELLERS | ENGINEERING | CNC PROFILE CUTTING MACHINES | FOUNDRY

Foundry Division: SF No.452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post - 641 659. Coimbatore Dist.

T: +91(421) 2362587, 90477 71740. F: +91(421) 2362589 E: foundry@Irt.co.in W: www.lrt.co.in/foundry

Corporate Office: Sulur Railway Feeder Road, Kurumbapalayam, Muthugoundenpudur, Coimbatore - 641 402. India.

GSTIN: 33AAACL3736F1ZV CIN: U17111TZ1974PTC000712



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MANUFACTURER'S QUALIFICATION TEST RECORD

API SPEC 20A Second Edition : 2017 with Addendum 1: 2018

& Addendum 2: 2020

MPS03/LRT/API20A/C A6NM-3

Rev. No. 02

		& Addendum 2 . 2020			
		Lakshmi Ring Travellers (Coimb			
Manufacturer Name/ Address		SF No 452/1, Ponnandampalayam Road,			
		Sellappampalayam Village, Kaniyur Post,			
		Coimbatore - 641659			
Deference Oten dend		API SPEC 20A Second Edition	: 2017	with Addendum 1: 20)18 & Addendum 2 :
Reference Standard		2020, CSL-3 Requirements			
		ASTM A 352-CA6NM			
Material designation		GROUP C - STAINLESS STEEL - API SPEC 20A Second Edition : 2017 with			
		Addendum 1: 2018 & Addendum 2: 2020			
Manufacturing Procedure	Specification	MPS03/LRT/API20A/CA6NM-3 Rev. No. 00			
Products and Manufacturi Process(es)	ing	18" 600 Body	1		
Mandatory Conditions		Chemical, Tensile, Impact, Hardness, MPI, Radiography Test & Microstructure, Macro Test in QTC			
Sub - Contractors		Radiography - TIES, Coimbatore Destructive Tests on QTC - Micro Lab, Coimbatore			
Qualification Expiry		Any change in limits as per Clause 5.7			
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Tested and Qualified Thickness and Weight (As per Table 1& 7 of API 20A)

Products and Manufacturing Process(es)	Test Record No.	Tested Casting Thickness (mm)	Tested Casting Weight (Kg)	Qualified Thickness (mm)	Qualified Casting weight (Kg)
18" 600 Body (Drawing No. 8A-1- 1598R / Rev 02)	LRT/API 20A/CA6NM-003- MT	115	1170	18" 600 Body (Each casting shall be individually qualifie for CSL-3 requirement)	

QUALIFICATION / ACCEPTANCE SIGNATURES

Manufacturer

Lakshmi Ring Travellers (Cbe) Pvt. Limited, SF No 452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post, Coimbatore - 641659 Reviewed & Approved by,

S.Kannan

641 659 / Sr. Manager - QA & MR

The manufacturer and this MTR are evaluated and found to be comply within the limits and the essential variables specified in the requirements of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020, for supply of the listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of API SPEC 20A Second Edition: 2017 with Addendum 1: 2018 & Addendum 2: 2020

This qualification is not applicable for API Monogram

Qualified / Accepted by (Company name, address)

Signature / Date :

23.05.2023

DNV Business Assurence India Pvt. Limited

COMBATORE

LAKSHMI RING TRAVELLERS (COIMBATORE) PRIVATE LIMITED

RING TRAVELLERS | ENGINEERING | CNC PROFILE CUTTING MACHINES | FOUNDRY

Foundry Division: SF No.452/1, Ponnandampalayam Road, Sellappampalayam Village, Kaniyur Post - 641 659. Coimbatore Dist.

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Corporate Office: Sulur Railway Feeder Road, Kurumbapalayam, Muthugoundenpudur, Coimbatore - 641 402. India.

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